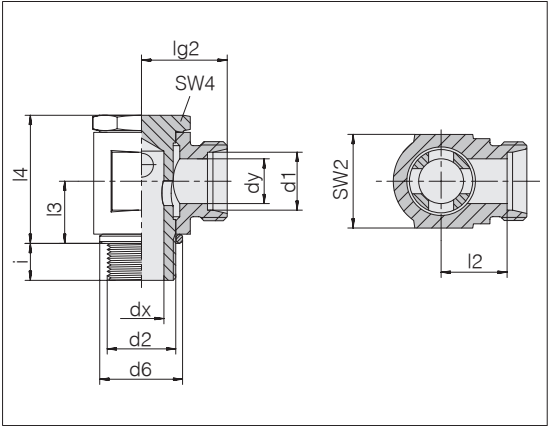


# Schwenkverschraubungen

## Normalausführung

Einschraubgewinde: Metrisches Feingewinde, zylindrisch  
Für Einschraublöcher: ISO 9974-1 (Form N - schmal)  
Abdichtungsart: Dichtkantenring (Form B)

Rohranschluss: 24° nach ISO 8434-1



| Reihe         | d2 | Druck      | d6     | dx | dy   | lg2 | l2   | l3   | l4   | SW2  | SW4 | i  | Nm<br>-10 % | kg/100<br>ca. | Bestell-Nr. | Bezeichnung |                 |    |
|---------------|----|------------|--------|----|------|-----|------|------|------|------|-----|----|-------------|---------------|-------------|-------------|-----------------|----|
| Rohr-AD<br>d1 |    |            |        |    |      |     |      |      |      |      |     |    |             |               |             |             |                 |    |
| LL            | 4  | M 8 x 1    | PB 100 | 12 | 3    | 3   | 14,5 | 10,5 | 8    | 18,5 | 12  | 12 | 6           | 10            | 2,0         | 1150002081  | 24-BSE-LL4-M8B  | 1) |
| LL            | 6  | M 10 x 1   | PB 100 | 14 | 4    | 4,5 | 15,5 | 10   | 9    | 20,5 | 14  | 14 | 6           | 15            | 2,7         | 1150102081  | 24-BSE-LL6-M10B | 1) |
| LL            | 8  | M 10 x 1   | PB 100 | 14 | 4,5  | 6   | 16,5 | 11   | 10   | 22,5 | 14  | 14 | 6           | 15            | 3,1         | 1150152081  | 24-BSE-LL8-M10B | 1) |
| L             | 6  | M 10 x 1   | PB 250 | 14 | 4    | 4   | 17,5 | 10,5 | 10   | 23,5 | 14  | 14 | 6           | 20            | 3,6         | 1151002081  | 24-BSE-L6-M10B  | 1) |
| L             | 8  | M 12 x 1,5 | PB 250 | 17 | 5,8  | 6   | 20   | 13   | 12   | 27   | 17  | 17 | 9           | 30            | 5,5         | 1151052081  | 24-BSE-L8-M12B  | 1) |
| L             | 10 | M 14 x 1,5 | PB 250 | 19 | 6,5  | 8   | 21   | 14   | 13   | 28   | 19  | 19 | 9           | 45            | 6,8         | 1151102081  | 24-BSE-L10-M14B | 1) |
| L             | 12 | M 16 x 1,5 | PB 250 | 21 | 8,5  | 10  | 22,5 | 15,5 | 15   | 33   | 22  | 22 | 9           | 65            | 10,1        | 1151152081  | 24-BSE-L12-M16B | 1) |
| L             | 12 | M 18 x 1,5 | PB 250 | 23 | 10,5 | 10  | 23,5 | 16,5 | 18,5 | 38   | 24  | 24 | 9           | 90            | 13,0        | 1151172081  | 24-BSE-L12-M18B | 1) |
| L             | 15 | M 18 x 1,5 | PB 250 | 23 | 10,5 | 12  | 24,5 | 17,5 | 18,5 | 38   | 24  | 24 | 9           | 90            | 13,4        | 1151202081  | 24-BSE-L15-M18B | 1) |
| L             | 18 | M 22 x 1,5 | PB 160 | 27 | 13   | 15  | 27,5 | 20   | 22   | 44   | 30  | 27 | 11          | 100           | 21,1        | 1151252081  | 24-BSE-L18-M22B | 1) |
| L             | 22 | M 26 x 1,5 | PB 160 | 31 | 17   | 19  | 32,5 | 25   | 24,5 | 48   | 36  | 32 | 13          | 150           | 31,3        | 1151302081  | 24-BSE-L22-M26B | 1) |
| S             | 6  | M 12 x 1,5 | PB 250 | 17 | 4    | 4   | 21   | 14   | 12   | 27   | 17  | 17 | 9           | 30            | 6,0         | 1151502081  | 24-BSE-S6-M12B  | 1) |
| S             | 8  | M 14 x 1,5 | PB 250 | 19 | 5    | 5   | 22   | 15   | 13   | 28   | 19  | 19 | 9           | 45            | 7,7         | 1151552081  | 24-BSE-S8-M14B  | 1) |
| S             | 10 | M 16 x 1,5 | PB 250 | 21 | 7    | 7   | 23,5 | 16   | 15   | 33   | 22  | 22 | 9           | 70            | 11,2        | 1151602081  | 24-BSE-S10-M16B | 1) |
| S             | 12 | M 18 x 1,5 | PB 250 | 23 | 8    | 8   | 24,5 | 17   | 16,5 | 35   | 24  | 24 | 9           | 90            | 14,0        | 1151652081  | 24-BSE-S12-M18B | 1) |
| S             | 14 | M 18 x 1,5 | PB 250 | 23 | 8    | 10  | 28   | 20   | 18,5 | 38   | 27  | 24 | 9           | 90            | 18,5        | 1151712081  | 24-BSE-S14-M18B | 1) |
| S             | 14 | M 20 x 1,5 | PB 250 | 25 | 10   | 10  | 28   | 20   | 18,5 | 39   | 27  | 27 | 11          | 110           | 18,6        | 1151702081  | 24-BSE-S14-M20B | 1) |
| S             | 16 | M 22 x 1,5 | PB 160 | 27 | 11   | 12  | 29,5 | 21   | 20,5 | 42   | 30  | 27 | 11          | 100           | 21,9        | 1151752081  | 24-BSE-S16-M22B | 1) |
| S             | 20 | M 27 x 2   | PB 160 | 32 | 16   | 16  | 34,5 | 24   | 23,5 | 48   | 36  | 32 | 13          | 150           | 35,1        | 1151802081  | 24-BSE-S20-M27B | 1) |

1) Standardgrößen

Beispiel Bez. Vergl.:  
SWVE06LMOMD

