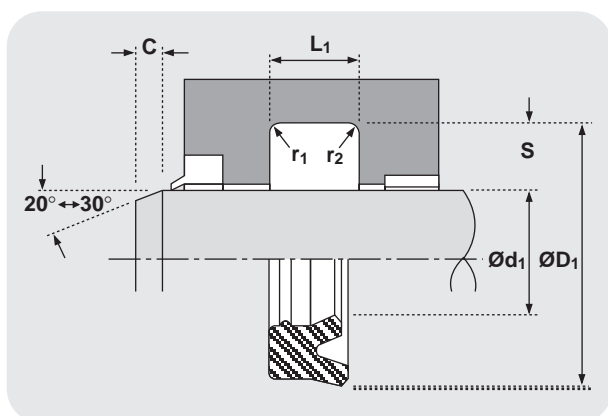


TECHNISCHE DATEN		METRISCH					
EINSATZBEDINGUNGEN							
V MAX	TEMPERATURBEREICH	TEMPERATURBEREICH					
1.0 m/s	-45°C + 80°C	-45°C + 110°C					
0.5 m/s	280 bar	250 bar					
	400 bar	350 bar					
MAX. DICTSPALT							
DRUCK bar	160	250	400				
MAX. SPALT mm	0.6	0.5	0.4				
RAUHTIEFEN							
	µmRa	µmRt					
GLEITFLÄCHEN Ød <sub>1</sub>	0.1 ↔ 0.4	4 max					
STATISCHE FLÄCHEN ØD <sub>1</sub>	1.6 max	10 max					
STIRNFLÄCHEN L <sub>1</sub>	3.2 max	16 max					
EINBAUSCHRÄGEN UND RADIIEN							
PROFILBREITE ≤ S mm	4.0	5.0	7.5	10.0	12.5	15.0	
MIN. SCHRÄGE C mm	3.0	3.5	5.0	6.5	7.0	8.0	
MAX. RADIUS r <sub>1</sub> mm	0.2	0.4	0.8	0.8	1.2	1.6	
MAX. RADIUS r <sub>2</sub> mm	0.4	0.8	1.2	1.2	1.6	2.4	
TOLERANZEN							
	Ød <sub>1</sub>	ØD <sub>1</sub>	L <sub>1</sub>				
mm	f9	Js11	+0.25 -0				



## HINWEIS

Die mit "†" gekennzeichneten Artikel passen in Einbauträume nach ISO 5597. Die mit "†" gekennzeichneten Dichtungen und diejenigen, deren Teilenummern mit 46 . . . . . beginnen, passen in japanische Einbauträume.

## AUFBAU

Die Standardreihe 605 wird für den mittelschweren Einsatz als Stangendichtung empfohlen. Als Werkstoff wurde Hythane 181 entwickelt. Es handelt sich dabei um einen hochverschleißfesten und thermisch hoch belastbaren Spezial-Kunststoff. Hallite 605 hat asymmetrische Lippen und ist in der Formgebung konsequent als Stangendichtung ausgelegt. Das bedeutet z.B. Übermaß am Außen-Ø, um festen Sitz im Gehäuse zu erreichen. Durch die zweite Lippe am Dichtungsrücken wird niedrige Reibung, gutes Verschleiß- sowie ausgezeichnetes Dichtverhalten erzielt.

## EIGENSCHAFTEN

- VORTEILE DES DOPPELLIPPIGEN DESIGNS:
  - NIEDRIGERE REIBUNG
  - VERBESSERTES DICTVERHALTEN
  - VERBESSERTES DICTUNGSSTABILITÄT
- EINFACHE MONTAGE
- ANGEBOT BEINHÄLTET JAPANISCHE STANDARD-EINBAURÄUME

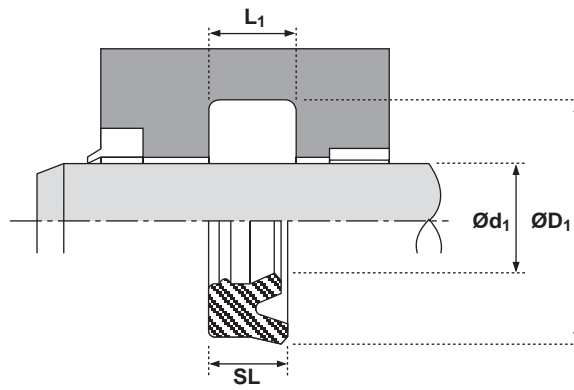
## EINBAU

Ab ca. 20 mm Ø lassen sich die meisten Dichtungen in geschlossene Nuten einsprengen.

## Stangendichtungen

# 605

### metrisch



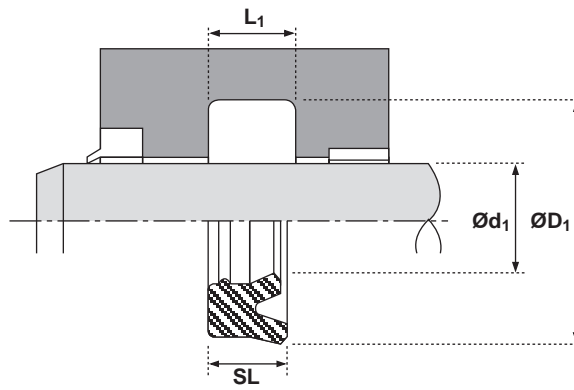
Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
6	-0.010 -0.040	16	+0.055 -0.055	7.0	8.0	4580600
8	-0.013 -0.049	18	+0.055 -0.055	7.0	8.0	4580500
10	-0.013 -0.049	15	+0.055 -0.055	3.6	4.0	4402300
12	-0.016 -0.059	18	+0.055 -0.055	4.0	4.5	4578000
12	-0.016 -0.059	18	+0.055 -0.055	5.7	6.3	4314900
12	-0.016 -0.059	19	+0.065 -0.065	4.5	5.0	4341600
12	-0.016 -0.059	19	+0.065 -0.065	5.1	5.6	4710000
12	-0.016 -0.059	20	+0.065 -0.065	5.7	6.3	4310900‡
12	-0.016 -0.059	22	+0.065 -0.065	7.7	9.0	4315000
12.7	-0.016 -0.059	18	+0.065 -0.065	5.5	6.0	4370400
13	-0.016 -0.059	20	+0.065 -0.065	4.5	5.0	4351600
14	-0.016 -0.059	21	+0.065 -0.065	5.1	5.6	4710100
14	-0.016 -0.059	22	+0.065 -0.065	5.7	6.3	4311000‡
14	-0.016 -0.059	24	+0.065 -0.065	7.3	8.0	4310000‡
15.37	-0.016 -0.059	25.5	+0.065 -0.065	6.35	7.4	4333800
16	-0.016 -0.059	22	+0.065 -0.065	4.5	5.0	4341700
16	-0.016 -0.059	22	+0.065 -0.065	5.0	6.0	4314100
16	-0.016 -0.059	24	+0.065 -0.065	5.8	6.3	4295200‡
16	-0.016 -0.059	26	+0.065 -0.065	7.7	9.0	4311100
18	-0.016 -0.059	24	+0.065 -0.065	4.5	5.0	4712000
18	-0.016 -0.059	25	+0.065 -0.065	5.0	6.0	4314200
18	-0.016 -0.059	26	+0.065 -0.065	5.0	5.7	4611000
18	-0.016 -0.059	26	+0.065 -0.065	5.7	6.3	4311200‡

Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
18	-0.016 -0.059	26	+0.065 -0.065	6.0	7.0	4333900
18	-0.016 -0.059	28	+0.065 -0.065	7.7	9.0	4305100
20	-0.020 -0.072	25	+0.065 -0.065	3.2	3.5	4332100
20	-0.020 -0.072	26	+0.065 -0.065	5.0	5.5	4315100
20	-0.020 -0.072	27	+0.065 -0.065	6.1	6.7	4702900
20	-0.020 -0.072	28	+0.065 -0.065	5.0	5.7	4611100
20	-0.020 -0.072	28	+0.065 -0.065	5.7	6.3	4362100‡
20	-0.020 -0.072	30	+0.065 -0.065	6.0	7.0	4611200
20	-0.020 -0.072	30	+0.065 -0.065	7.7	9.0	4305200
20	-0.020 -0.072	30	+0.065 -0.065	10.0	11.0	4310300
22	-0.020 -0.072	30	+0.065 -0.065	5.7	6.3	4305300‡
22	-0.020 -0.072	30	+0.065 -0.065	7.3	8.0	4356800
22	-0.020 -0.072	32	+0.080 -0.080	7.3	8.0	4310800‡
22	-0.020 -0.072	32	+0.080 -0.080	10.0	11.0	4311300
22.4	-0.020 -0.072	30	+0.080 -0.080	5.0	5.7	4611300
22.4	-0.020 -0.072	32.4	+0.080 -0.080	8.0	9.0	4616600
25	-0.020 -0.072	33	+0.080 -0.080	5.0	5.7	4610100
25	-0.020 -0.072	33	+0.080 -0.080	5.7	6.3	4305400‡
25	-0.020 -0.072	33	+0.080 -0.080	6.8	7.5	4333500
25	-0.020 -0.072	33	+0.080 -0.080	10.0	11.0	4315200
25	-0.020 -0.072	35	+0.080 -0.080	7.3	8.0	4512000‡
25	-0.020 -0.072	35	+0.080 -0.080	7.7	9.0	4311400
25	-0.020 -0.072	35	+0.080 -0.080	10.0	11.0	4310500

## Stangendichtungen

# 605

metrisch



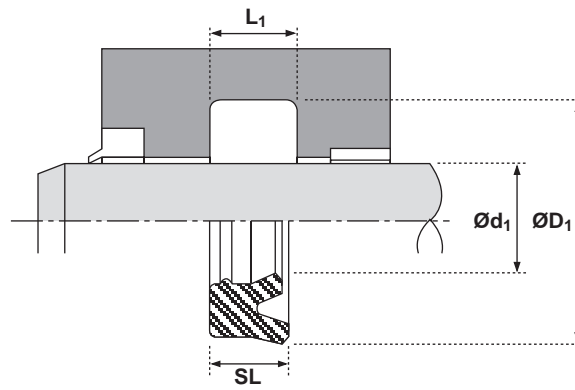
Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
25	-0.020 -0.072	37	+0.080 -0.080	10.0	11.0	4379900
25	-0.020 -0.072	40	+0.080 -0.080	10.0	11.0	4322900
26	-0.020 -0.072	36	+0.080 -0.080	7.0	8.0	4459400
28	-0.020 -0.072	35.5	+0.080 -0.080	5.0	5.7	4611400
28	-0.020 -0.072	36	+0.080 -0.080	5.7	6.3	4703000
28	-0.020 -0.072	38	+0.080 -0.080	7.3	8.0	4305500‡
28	-0.020 -0.072	43	+0.080 -0.080	11.4	12.5	4399000‡
30	-0.020 -0.072	38	+0.080 -0.080	5.7	6.3	4704500
30	-0.020 -0.072	38	+0.080 -0.080	6.3	7.0	4402700
30	-0.020 -0.072	40	+0.080 -0.080	6.0	7.0	4610200
30	-0.020 -0.072	40	+0.080 -0.080	7.0	7.7	4703100
30	-0.020 -0.072	40	+0.080 -0.080	10.0	11.0	4304600
30	-0.020 -0.072	42	+0.080 -0.080	10.9	12.0	4383100
30	-0.020 -0.072	50	+0.080 -0.080	10.0	11.0	4328500
32	-0.025 -0.087	40	+0.080 -0.080	6.0	7.0	4310700
32	-0.025 -0.087	40	+0.080 -0.080	6.7	7.7	4334000
32	-0.025 -0.087	40	+0.080 -0.080	7.7	9.0	4315300
32	-0.025 -0.087	41.53	+0.080 -0.080	7.9	8.9	4334100
32	-0.025 -0.087	42	+0.080 -0.080	5.7	6.3	4360100‡
32	-0.025 -0.087	42	+0.080 -0.080	6.0	7.0	4616100
32	-0.025 -0.087	42	+0.080 -0.080	7.3	8.0	4374200‡
32	-0.025 -0.087	42	+0.080 -0.080	10.0	11.0	4305600
32	-0.025 -0.087	45	+0.080 -0.080	10.0	11.0	4597700

Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
32	-0.025 -0.087	47	+0.080 -0.080	9.1	10.0	4329600
32	-0.025 -0.087	47	+0.080 -0.080	10.0	11.0	4338900
32	-0.025 -0.087	48	+0.080 -0.080	10.0	11.0	4492500
35	-0.025 -0.087	43	+0.080 -0.080	5.7	6.3	4703200
35	-0.025 -0.087	43	+0.080 -0.080	6.3	7.0	4402800
35	-0.025 -0.087	43	+0.080 -0.080	8.2	9.0	4309000
35	-0.025 -0.087	45	+0.080 -0.080	6.0	7.0	4611500
35	-0.025 -0.087	45	+0.080 -0.080	7.7	9.0	4314300
35	-0.025 -0.087	45	+0.080 -0.080	10.0	11.0	4305700
35	-0.025 -0.087	50	+0.080 -0.080	9.0	10.0	4611600
35	-0.025 -0.087	50	+0.080 -0.080	10.0	11.0	4322500
35.5	-0.025 -0.087	45	+0.080 -0.080	6.0	7.0	4616700
35.5	-0.025 -0.087	50.5	+0.095 -0.095	10.0	11.0	4616900
36	-0.025 -0.087	44	+0.080 -0.080	6.4	7.5	4373900
36	-0.025 -0.087	44	+0.080 -0.080	8.2	9.0	4395000
36	-0.025 -0.087	46	+0.080 -0.080	5.7	6.3	4372100‡
36	-0.025 -0.087	46	+0.080 -0.080	7.3	8.0	4304900‡
36	-0.025 -0.087	46	+0.080 -0.080	10.0	11.0	4305000
38	-0.025 -0.087	48	+0.080 -0.080	10.0	11.0	4515500
38	-0.025 -0.087	50	+0.080 -0.080	10.0	11.0	4586300
38	-0.025 -0.087	53	+0.095 -0.095	10.0	11.0	4480900
40	-0.025 -0.087	48	+0.080 -0.080	5.7	6.3	4703300
40	-0.025 -0.087	48	+0.080 -0.080	8.2	9.0	4396800

## Stangendichtungen

# 605

### metrisch



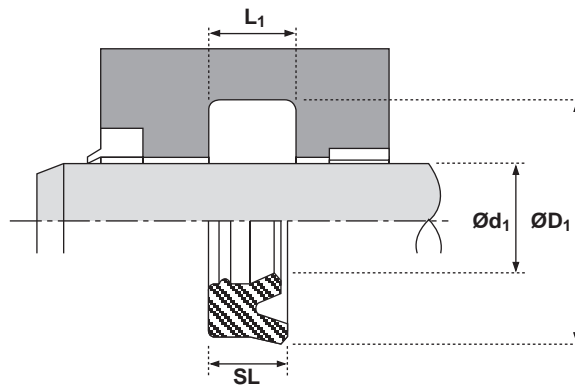
Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
40	-0.025 -0.087	49.52	+0.080 -0.080	9.5	10.5	4334200
40	-0.025 -0.087	50	+0.080 -0.080	6.0	7.0	4610300
40	-0.025 -0.087	50	+0.080 -0.080	7.3	8.0	4311600‡
40	-0.025 -0.087	50	+0.080 -0.080	10.0	11.0	4293800
40	-0.025 -0.087	52	+0.095 -0.095	10.9	12.0	4381800
40	-0.025 -0.087	55	+0.095 -0.095	7.3	8.0	4703400
40	-0.025 -0.087	55	+0.095 -0.095	9.0	10.0	4611700
40	-0.025 -0.087	55	+0.095 -0.095	10.0	11.0	4328300
42	-0.025 -0.087	50	+0.080 -0.080	7.5	8.0	4373800
42	-0.025 -0.087	50	+0.080 -0.080	5.7	6.3	4744400
42	-0.025 -0.087	52	+0.095 -0.095	10.0	11.0	4338200
45	-0.025 -0.087	53	+0.095 -0.095	8.1	9.0	4402900
45	-0.025 -0.087	53	+0.095 -0.095	11.8	13.0	4315600
45	-0.025 -0.087	55	+0.095 -0.095	5.6	6.3	4479700‡
45	-0.025 -0.087	55	+0.095 -0.095	6.0	7.0	4610400
45	-0.025 -0.087	55	+0.095 -0.095	7.3	8.0	4305900‡
45	-0.025 -0.087	55	+0.095 -0.095	10.0	11.0	4302600
45	-0.025 -0.087	57.7	+0.095 -0.095	9.5	10.5	4322800
45	-0.025 -0.087	60	+0.095 -0.095	10.0	11.0	4315400
45	-0.025 -0.087	65	+0.095 -0.095	10.0	11.0	4315500
48	-0.025 -0.087	60	+0.095 -0.095	10.0	11.0	4432600
50	-0.025 -0.087	57	+0.095 -0.095	9.0	10.0	4538600
50	-0.025 -0.087	60	+0.095 -0.095	6.0	7.0	4611800

Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
50	-0.025 -0.087	60	+0.095 -0.095	7.3	8.0	4306000‡
50	-0.025 -0.087	60	+0.095 -0.095	10.0	11.0	4304500
50	-0.025 -0.087	60	+0.095 -0.095	11.8	13.0	4314400
50	-0.025 -0.087	62.7	+0.095 -0.095	9.5	10.5	4334400
50	-0.025 -0.087	65	+0.095 -0.095	9.0	10.0	4611900
50	-0.025 -0.087	65	+0.095 -0.095	9.5	10.5	4344000
50	-0.025 -0.087	65	+0.095 -0.095	10.0	11.0	4617000
50	-0.025 -0.087	65	+0.095 -0.095	10.9	12.0	4291700
50	-0.025 -0.087	65	+0.095 -0.095	14.5	16.0	4381900
50	-0.025 -0.087	70	+0.095 -0.095	12.0	13.0	4612000
53	-0.030 -0.104	65	+0.095 -0.095	9.0	10.0	4371700
55	-0.030 -0.104	65	+0.095 -0.095	6.0	7.0	4615600
55	-0.030 -0.104	65	+0.095 -0.095	7.3	8.0	4703500
55	-0.030 -0.104	65	+0.095 -0.095	8.2	9.0	4360400
55	-0.030 -0.104	65	+0.095 -0.095	10.0	11.0	4306100
55	-0.030 -0.104	65	+0.095 -0.095	11.8	13.0	4323400
55	-0.030 -0.104	68	+0.095 -0.095	10.0	11.0	4593800
55	-0.030 -0.104	70	+0.095 -0.095	9.0	10.0	4612100
55	-0.030 -0.104	70	+0.095 -0.095	11.8	13.0	4319200
55	-0.030 -0.104	75	+0.095 -0.095	12.0	13.0	4612200
56	-0.030 -0.104	66	+0.095 -0.095	10.0	11.0	4311800
56	-0.030 -0.104	71	+0.095 -0.095	10.0	11.0	4311900
56	-0.030 -0.104	71	+0.095 -0.095	11.4	12.5	4306200

## Stangendichtungen

# 605

### metrisch



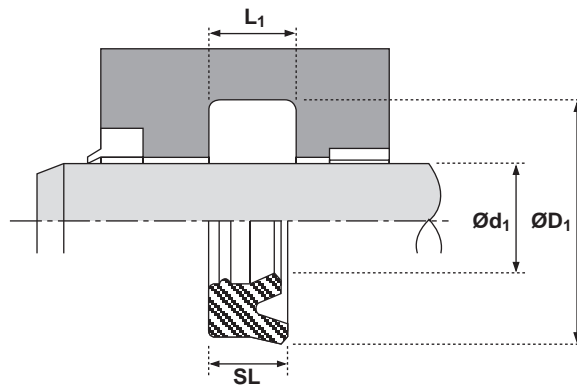
Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
60	-0.030 -0.104	68	+0.095 -0.095	11.0	12.5	4538000
60	-0.030 -0.104	70	+0.095 -0.095	6.0	7.0	4610500
60	-0.030 -0.104	70	+0.095 -0.095	7.3	8.0	4703600
60	-0.030 -0.104	70	+0.095 -0.095	10.0	11.0	4310600
60	-0.030 -0.104	70	+0.095 -0.095	11.8	13.0	4306300
60	-0.030 -0.104	71	+0.095 -0.095	7.0	8.0	4615700
60	-0.030 -0.104	72	+0.095 -0.095	10.0	11.0	4323500
60	-0.030 -0.104	73	+0.095 -0.095	10.0	11.0	4593900
60	-0.030 -0.104	75	+0.095 -0.095	9.0	10.0	4612300
60	-0.030 -0.104	75	+0.095 -0.095	10.0	11.0	4378700
60	-0.030 -0.104	75	+0.095 -0.095	11.8	13.0	4306400
60	-0.030 -0.104	75	+0.095 -0.095	20.5	22.5	4391800
60	-0.030 -0.104	80	+0.095 -0.095	11.4	12.5	4514300
60	-0.030 -0.104	80	+0.095 -0.095	12.0	13.0	4612400
63	-0.030 -0.104	73	+0.095 -0.095	6.0	7.0	4612500
63	-0.030 -0.104	73	+0.095 -0.095	11.8	13.0	4312000
63	-0.030 -0.104	78	+0.095 -0.095	10.0	11.0	4312100
63	-0.030 -0.104	78	+0.095 -0.095	11.4	12.5	4306500‡
65	-0.030 -0.104	75	+0.095 -0.095	6.0	7.0	4615900
65	-0.030 -0.104	75	+0.095 -0.095	7.7	9.0	4314500
65	-0.030 -0.104	75	+0.095 -0.095	11.8	13.0	4306600
65	-0.030 -0.104	77	+0.095 -0.095	9.0	10.0	4703700
65	-0.030 -0.104	77.7	+0.095 -0.095	9.5	10.5	4334500

Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
65	-0.030 -0.104	78	+0.095 -0.095	10.0	11.0	4616200
65	-0.030 -0.104	80	+0.095 -0.095	9.0	10.0	4612600
65	-0.030 -0.104	80	+0.095 -0.095	11.8	13.0	4312200
65	-0.030 -0.104	85	+0.110 -0.110	12.0	13.0	4612700
67	-0.030 -0.104	77	+0.095 -0.095	6.0	7.0	4612800
70	-0.030 -0.104	80	+0.095 -0.095	6.0	7.0	4615800
70	-0.030 -0.104	80	+0.095 -0.095	11.8	13.0	4312300
70	-0.030 -0.104	82	+0.110 -0.110	8.7	9.6	4494700
70	-0.030 -0.104	82	+0.110 -0.110	10.0	11.0	4323600
70	-0.030 -0.104	83	+0.110 -0.110	10.0	11.0	4616400
70	-0.030 -0.104	85	+0.110 -0.110	9.0	10.0	4612900
70	-0.030 -0.104	85	+0.110 -0.110	10.0	11.0	4302700
70	-0.030 -0.104	85	+0.110 -0.110	11.4	12.5	4301200‡
70	-0.030 -0.104	85	+0.110 -0.110	20.5	22.5	4401400
70	-0.030 -0.104	90	+0.110 -0.110	12.0	13.0	4613000
75	-0.030 -0.104	83	+0.110 -0.110	11.4	12.5	4706300
75	-0.030 -0.104	85	+0.110 -0.110	6.0	7.0	4616800
75	-0.030 -0.104	85	+0.110 -0.110	11.8	13	4312400
75	-0.030 -0.104	88	+0.110 -0.110	10.0	11.0	4616300
75	-0.030 -0.104	90	+0.110 -0.110	9.0	10.0	4613100
75	-0.030 -0.104	95	+0.110 -0.110	12.0	13.0	4613200
78	-0.030 -0.104	86	+0.110 -0.110	9.0	10.0	4538700
80	-0.030 -0.104	90	+0.110 -0.110	6.0	7.0	4616000

## Stangendichtungen

# 605

### metrisch



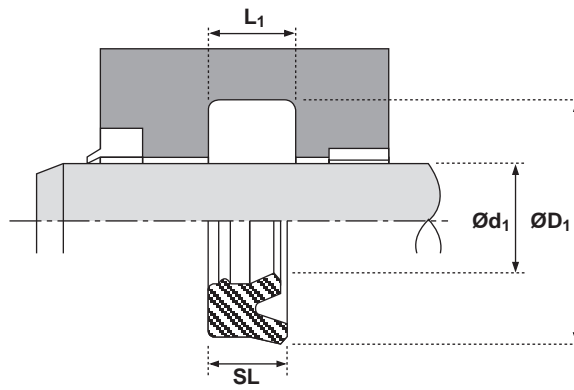
Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
80	-0.030 -0.104	90	+0.110 -0.110	10.0	11.0	4390400
80	-0.030 -0.104	90	+0.110 -0.110	11.8	13.0	4312500
80	-0.030 -0.104	92	+0.110 -0.110	8.7	9.6	4494800
80	-0.030 -0.104	93	+0.110 -0.110	10.0	11.0	4615200
80	-0.030 -0.104	95	+0.110 -0.110	9.0	10.0	4613300
80	-0.030 -0.104	95	+0.110 -0.110	10.0	11.0	4383500
80	-0.030 -0.104	95	+0.110 -0.110	11.8	13.0	4306700
80	-0.030 -0.104	100	+0.110 -0.110	12.0	13.0	4613400
80	-0.030 -0.104	100	+0.110 -0.110	14.5	16.0	4382800‡
80	-0.030 -0.104	110	+0.110 -0.110	16.4	18.0	4342900
85	-0.036 -0.123	93	+0.110 -0.110	10.0	11.0	4392700
85	-0.036 -0.123	93	+0.110 -0.110	11.0	12.5	4537900
85	-0.036 -0.123	100	+0.110 -0.110	9.0	10.0	4610600
85	-0.036 -0.123	100	+0.110 -0.110	10.0	11.0	4615300
85	-0.036 -0.123	100	+0.110 -0.110	11.8	13.0	4306800
85	-0.036 -0.123	105	+0.110 -0.110	12.0	13.0	4613500
90	-0.036 -0.123	98	+0.110 -0.110	11.4	12.5	4706400
90	-0.036 -0.123	100	+0.110 -0.110	6.8	7.5	4493500‡
90	-0.036 -0.123	100	+0.110 -0.110	9.0	10.0	4366900
90	-0.036 -0.123	100	+0.110 -0.110	11.8	13.0	4314600
90	-0.036 -0.123	102	+0.110 -0.110	8.7	9.6	4333000
90	-0.036 -0.123	105	+0.110 -0.110	9.0	10.0	4613600
90	-0.036 -0.123	105	+0.110 -0.110	10.0	11.0	4615400

Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
90	-0.036 -0.123	105	+0.110 -0.110	11.4	12.5	4306900‡
90	-0.036 -0.123	110	+0.110 -0.110	12.0	13.0	4613700
95	-0.036 -0.123	110	+0.110 -0.110	9.0	10.0	4610700
95	-0.036 -0.123	110	+0.110 -0.110	10.0	11.0	4615500
95	-0.036 -0.123	115	+0.110 -0.110	12.0	13.0	4613800
96	-0.036 -0.123	104	+0.110 -0.110	10.9	12.0	4380300
100	-0.036 -0.123	110	+0.110 -0.110	10.9	12.0	4461700
100	-0.036 -0.123	115	+0.110 -0.110	9.0	10.0	4610800
100	-0.036 -0.123	115	+0.110 -0.110	11.8	13.0	4312600
100	-0.036 -0.123	115	+0.110 -0.110	10.0	11.0	4617100
100	-0.036 -0.123	120	+0.110 -0.110	11.8	13.0	4312700‡
100	-0.036 -0.123	120	+0.110 -0.110	14.5	16.0	4307000‡
105	-0.036 -0.123	113	+0.110 -0.110	10.0	11.0	4392800
105	-0.036 -0.123	115	+0.110 -0.110	13.2	14.5	4390500
105	-0.036 -0.123	120	+0.110 -0.110	14.5	16.0	4379500
108	-0.036 -0.123	123	+0.125 -0.125	10.9	12.0	4329100
110	-0.036 -0.123	125	+0.125 -0.125	9.0	10.0	4459700‡
110	-0.036 -0.123	125	+0.125 -0.125	11.0	12.0	4537800‡
110	-0.036 -0.123	125	+0.125 -0.125	14.5	16.0	4481600
110	-0.036 -0.123	130	+0.125 -0.125	11.8	13.0	4312800
110	-0.036 -0.123	130	+0.125 -0.125	14.5	16.0	4307100
110	-0.036 -0.123	135	+0.125 -0.125	14.5	16.0	4343000
112	-0.036 -0.123	125	+0.125 -0.125	9.0	10.0	4610900

## Stangendichtungen

# 605

metrisch



Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
115	-0.036 -0.123	130	+0.125 -0.125	9.0	10.0	4459800
115	-0.036 -0.123	130	+0.125 -0.125	10.9	12.0	4434600
115	-0.036 -0.123	130	+0.125 -0.125	14.5	16.0	4342600
120	-0.036 -0.123	128	+0.125 -0.125	11.4	12.5	4706500
120	-0.036 -0.123	130	+0.125 -0.125	10.9	12.0	4461800
120	-0.036 -0.123	135	+0.125 -0.125	9.0	10.0	4614000
120	-0.036 -0.123	140	+0.125 -0.125	12.0	13.0	4614100
120	-0.036 -0.123	140	+0.125 -0.125	14.5	16.0	4312900
125	-0.043 -0.143	133	+0.125 -0.125	10.0	11.0	4392900
125	-0.043 -0.143	133	+0.125 -0.125	11.4	12.5	4748500
125	-0.043 -0.143	140	+0.125 -0.125	9.0	10.0	4614200
125	-0.043 -0.143	145	+0.125 -0.125	12.0	13.0	4614300
125	-0.043 -0.143	145	+0.125 -0.125	14.5	16.0	4307300
125	-0.043 -0.143	150	+0.125 -0.125	12.5	14.0	4367000
130	-0.043 -0.143	140	+0.125 -0.125	14.5	16.0	4390600
130	-0.043 -0.143	145	+0.125 -0.125	9.0	10.0	4614400
130	-0.043 -0.143	150	+0.125 -0.125	12.0	13.0	4614500
130	-0.043 -0.143	150	+0.125 -0.125	14.5	16.0	4313000
132.5	-0.043 -0.143	157.5	+0.125 -0.125	13.2	14.5	4329400
135	-0.043 -0.143	150	+0.125 -0.125	11.0	12.5	4537700
140	-0.043 -0.143	150	+0.125 -0.125	10.9	12.0	4461900
140	-0.043 -0.143	155	+0.125 -0.125	9.0	10.0	4614600
140	-0.043 -0.143	155	+0.125 -0.125	11.8	13.0	4555300

Ød1	TOL f9	ØD1	TOL Js11	SL	L1 +0.25 -0	PART No.
140	-0.043 -0.143	160	+0.125 -0.125	11.8	13.0	4313100‡
140	-0.043 -0.143	160	+0.125 -0.125	14.5	16.0	4307400‡
150	-0.043 -0.143	160	+0.125 -0.125	11.0	12.0	4595200
150	-0.043 -0.143	165	+0.125 -0.125	9.0	10.0	4614700
150	-0.043 -0.143	170	+0.125 -0.125	12.0	13.0	4614800
150	-0.043 -0.143	170	+0.125 -0.125	13.2	14.5	4367100
150	-0.043 -0.143	170	+0.125 -0.125	14.5	16.0	4342800
151	-0.043 -0.143	159	+0.125 -0.125	9.0	10.0	4538800
155	-0.043 -0.143	170	+0.125 -0.125	14.5	16.0	4342700
160	-0.043 -0.143	175	+0.125 -0.125	9.0	10.0	4614900
160	-0.043 -0.143	175	+0.125 -0.125	10.9	12.0	4462000
160	-0.043 -0.143	180	+0.125 -0.125	12.0	13.0	4615000
160	-0.043 -0.143	180	+0.125 -0.125	14.5	16.0	4345000
165	-0.043 -0.143	180	+0.125 -0.125	9.0	10.0	4616500
170	-0.043 -0.143	190	+0.145 -0.145	14.5	16.0	4398800
180	-0.043 -0.143	200	+0.145 -0.145	11.8	13.0	4314700‡
180	-0.043 -0.143	200	+0.145 -0.145	14.5	16.0	4560900
185	-0.050 -0.165	200	+0.145 -0.145	10.9	12.0	4462100
200	-0.050 -0.165	220	+0.145 -0.145	12.0	13.0	4615100
200	-0.050 -0.165	220	+0.145 -0.145	14.5	16.0	4380200
205	-0.050 -0.165	220	+0.145 -0.145	12.2	13.5	4522400
220	-0.050 -0.165	240	+0.145 -0.145	14.5	16.0	4555400
330	-0.062 -0.202	350	+0.180 -0.180	18.0	20.0	4587400